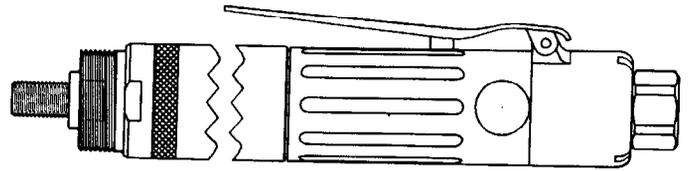
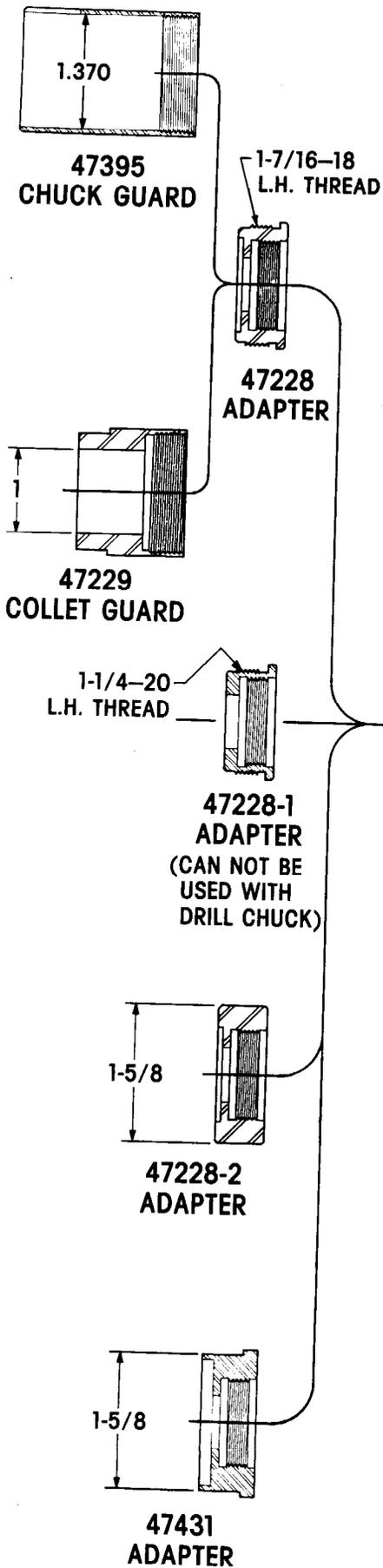
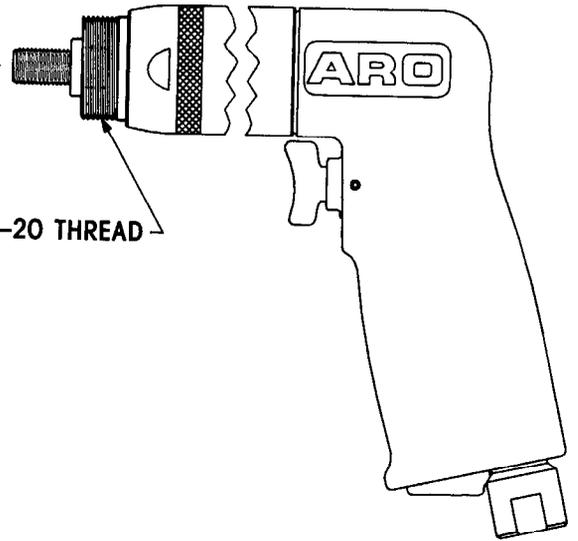


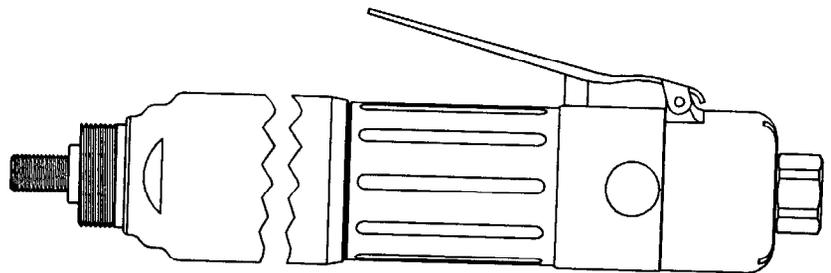
20 AND 50 SERIES DRILL FRONT END ADAPTATIONS



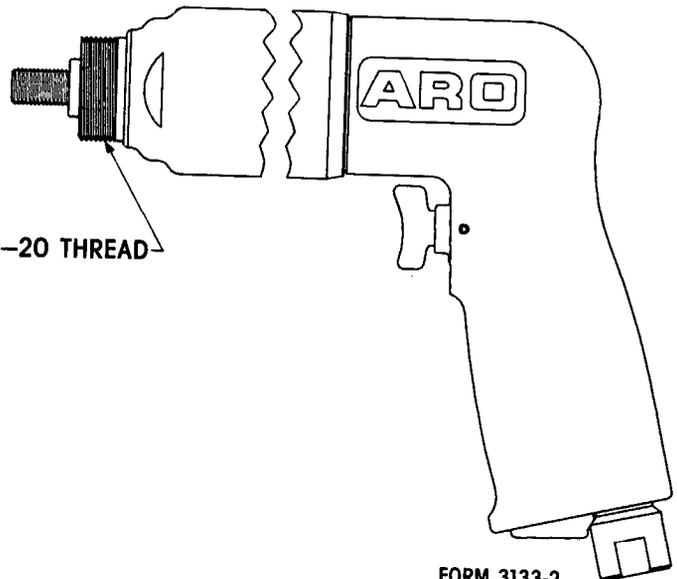
20 SERIES



1-1/16-20 THREAD



50 SERIES



1-1/16-20 THREAD